

Welding Certificate

1090-2.00017.GSISa.2012.006

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer	Schäfer GmbH	
	Bruchweg 22 66763 Dillingen GERMANY	
Technical specification	EN 1090-2:2008+A1:2011	
Execution class(es)	EXC4 according to EN 1090-2	
Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small>	111, 121, 135 (partly mechanized), 135 (fully mechanized), 136 (partly mechanized), 138 (partly mechanized), 141 (manually), 781, 783	
Material Group	1.1, 1.2, 1.3, 1.4, 3.1 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3 8.1 according to CEN ISO/TR 15608 and EN 1090-2, table 4	
Responsible Welding Coordinator <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Dipl.-Ing. (FH) Peter Schäfer, EWE	born on: 05.07.1970
Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Dipl.-Ing. (FH) Michael Faha, EWE Dipl.-Ing. (FH) Martin Hocke, EWE	born on: 23.01.1959 born on: 03.08.1970
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.	
Validity start	05.09.2016	
Period of validity	04.09.2019	
Remarks	see reverse	

Place and date of issue

Saarbrücken, 04.04.2017
Röw/EH



Certificate number: 1090-2.00017.GSISa.2012.006

Remarks:

With the other production plants:
Industriestraße 9, Dieselstraße 10, Werkstraße (Dillinger Hütte)
in Dillingen and building 109 (BASF) in Ludwigshafen

For the internal welder / operator qualification, the company has installed a procedure to survey the welding of the test pieces, verify the test results and establish the welder qualification certificate according to EN ISO 9606 / EN ISO 14732.

This Certificate replaces Certificate-No. 1090-2.00017.GSISa.2012.005 from September 06, 2016.

General Terms

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't has to be in conflict with this certificate.
3. In case of any doubt as to the suitability of the manufacturing factory(ies) there is the possibility reserved by the inspection authority to carry out an unexpected spot checks in the manufacturing factory paid by the manufacturer
4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the inspection authority:
 - a) New production or significant changes to essential manufacturing facilities;
 - b) Change of the welding coordinator;
 - c) inception of new welding processes, new base materials and related WPQRs (welding procedure qualification record)
 - d) new essential manufacturing facilities

The inspection authority will cause a supplementary examination in the cases cited

6. At least two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.

distributor

1. Applicant
2. File