



CERTIFICATE

The company

Schäfer GmbH
Bruchweg 22
66763 Dillingen, Germany

meets the
Comprehensive Quality Requirements according to

EN ISO 3834-2

for the range mentioned in the enclosure to this certificate.

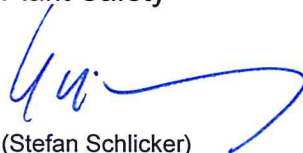
The certificate expires 09. October 2019.

Order No. IS-DD1-SBR 10A 0326_2016

St. Ingbert, 13. October 2016

TÜV SÜD Industrie Service GmbH
Niederlassung Saarland/Rheinland-Pfalz,
Am Alten Forsthaus 1,
66386 St. Ingbert, Germany

Department
Plant Safety



(Stefan Schlicker)



The following range is certified acc. to EN ISO 3834-2:

Scope of production: **Manufacturing of pressure vessels, piping, supports for piping and general structural steelwork**

Base metals: Carbon steels, low-alloyed steels and austenitic steels

Max. dimension of items: up to 30 mm thickness / max. 6,0 m Ø / 7,0 m length

Welding processes:

111	Shielded metal arc welding
121	Submerged arc welding
135 – 136 – 138	Gas metal arc welding
141	Gas tungsten arc welding

Welding coordinator: Mr. Peter Schäfer (SFI/EWE)

Substitute of the
welding coordinator: Mr. Martin Hocke (SFI/EWE/IWE)

Additional welding coordinators on the different production sites

Plant II, Dieselstraße	Mr. Markus Schumacher	(Welding Specialist)
Plant III, Industriestraße	Mr. Simon Staudt	(Welding Specialist)
Plant V, Bruchweg	Mr. Peter Struck	(Welding Specialist)
Base DH	Mr. Peter Schäfer	(Welding Engineer)
Base BASF	Mr. Gernot Lupp	(Welding Specialist)
Base Merck	Mr. Bodo Herbst	(Welding Engineer)
(Railway Track Welding	Mr. Michael Faha	(Welding Engineer)

Personnel for Non Destructive Testing (NDT):

Responsible: Mr. Martin Görs (VT2, PT2, MT2, RT2, UT2, LT2)

All other relevant data are detailed in our report No. IS-DD1-SBR10 A 0326_2016.

The general regulations (see next page) have to be regarded.



General Provisions

Should one of the named welding and testing supervisors leave the company, or welding and test procedures or important parts of equipment required for these procedures be changed or any of the welding-related quality assurance measures be modified, this must be reported beforehand to TÜV SÜD Industrie Service GmbH (hereinafter referred to as TÜV SÜD). If necessary, TÜV SÜD will initiate a renewed inspection at the company. The same applies to the permanent discontinuance of welding work.

Should there be any doubts pertaining to the qualification of the company, TÜV SÜD shall have the right to inspect the company and to carry out tests at the company at any time without prior notification.

This certificate can be withdrawn, amended or modified with immediate effect and without any compensation, if the conditions under which it was issued have changed or if the stipulations and provisions outlined in this certificate or the pertinent report have not been observed.

This certificate shall become invalid if the welding supervisor named therein leaves the company.

The authorization shall be suspended for as long as the company does not have an recognized responsible welding supervisor and no accepted deputy is on hand.

Application for renewal should be submitted to TÜV SÜD at least 2 months prior to expiry of the certificate.

Invalid or revoked certificates must be returned immediately to TÜV SÜD.

This certificate may only be copied or published in its entirety for advertising and other purposes. The text of promotional material may not contradict this certificate.